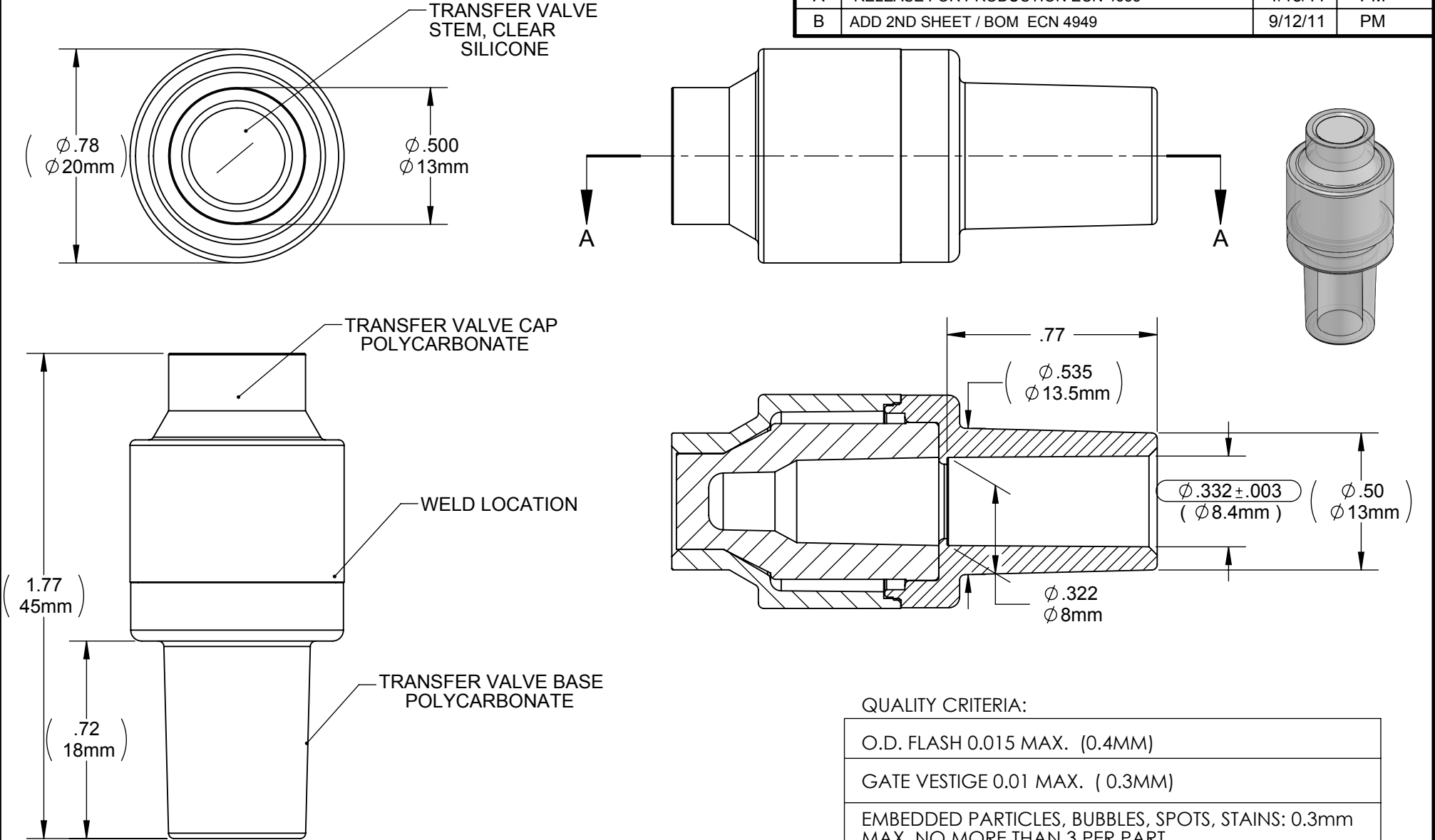


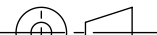
DRAWING NO. C255004024	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			A	RELEASE FOR PRODUCTION ECN 4653	1/18/11	PM
			B	ADD 2ND SHEET / BOM ECN 4949	9/12/11	PM



- NOTES:
1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	DMC	DATE	12/10/09
APPROVED BY		DATE	
MATERIAL	AS NOTED		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: $\pm 1^{\circ}$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		THIRD ANGLE PROJECTION 	

Halkey-Roberts

TRANSFER VALVE

SIZE	DRAWING NO.	REV
A	C255004024	B
SCALE	DO NOT SCALE DRAWING	SHEET 1 OF 2


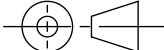
DRAWING NO. C255004024	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		

BILL OF MATERIAL:

- TRANSFER VALVE CAP: Rx1805451118 MAKROLON
- STEM: LR 3003/40 HR, CLEAR
- TRANSFER VALVE BASE: Rx1805451118 MAKROLON

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	12/10/09	 Halkey-Roberts		
APPROVED BY		DATE				
MATERIAL						
FINISH				TITLE	TRANSFER VALVE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		SIZE	DRAWING NO.	REV
				A	C255004024	B
				SCALE	DO NOT SCALE DRAWING	SHEET
				1:1		2 OF 2